

Purchase Order Receipt Listing

Friday, February 17, 2017 2:27:48 PM

All Vendors PO ID PO35299 All Receipt Dates All Line Item Types
 All Item ID/GL/WOs All Rec. Employees All Currencies
 Grouped by Vendor ID

All amounts are calculated in domestic currency.

Purchase Order ID/ Line Nbr/ Curr Type	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name PO35299 7	VC-COP001	Thyssenkrupp Materials CA Ltd ✓M6061T6B0.500X05. f 000		2/17/2017 2/17/2017		12.0000	\$6.92	0.0000	0	\$83.00
CAD No	6061-T6 Bar .500 x f 5.00 m136882				12.0000 PLOU01		\$83.00	0.0000	0	
8	✓M6061T6B0.750X00. f 750			2/21/2017 2/17/2017		12.0000	\$3.52	0.0000	0	\$42.27
No	6061-T6 Bar .750 x f .750 m136882				12.0000 PLOU01		\$42.27	0.0000	0	
9	✓M6061T6B1.000X02. f 000			2/17/2017 2/17/2017		12.0000	\$5.76	0.0000	0	\$69.17
No	6061-T6 Bar 1.00 x f 2.00 m136882				12.0000 PLOU01		\$69.17	0.0000	0	
10	✓M6061T6B1.500X01. f 250			2/21/2017 2/17/2017		12.0000	\$5.00	0.0000	0	\$59.94
No	6061-T6 Bar 1.50 x f 1.25 m136882				12.0000 PLOU01		\$59.94	0.0000	0	
11	71401-45 procurement quality clauses m136882			2/21/2017 2/17/2017		1.0000	\$0.00	0.0000	0	\$0.00

Total Received Quantity:
 Total Qty to Inspect (PO U/M):
 Total Reject Quantity:
 Total Receipt Value:
 Total Balance Due Quantity:

49.0000
 0.0000
 0.0000
 \$254.37
 0.0000

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 31197

Ship Date 17Feb17 at 11:09 From PFW
 Probill
 Via VIM DELIVERY 5,370 LBS
 FOB CONCORD
 Frt PREPAID
 Route 0-0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

(1) Ship To: (1)

DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC- 17992- 1 Your PO # 35299

ALUMINUM FLAT BAR 6061-T6511

.50" x 5.00" X 144.0000"

Heat Number
201700255Tag No
618976Quantity
12 FTPCS
1MTR Wt LBS
36

2) Our Order PEC- 17992- 2 Your PO # 35299

ALUMINUM SQUARE BAR 6061-T6511

.750" X 144.0000"

Heat Number
200529-3Tag No
618977Quantity
12 FTPCS
1MTR Wt LBS
8

3) Our Order PEC- 17992- 3 Your PO # 35299

ALUMINUM FLAT BAR 6061-T6511

1.00" x 2.00" X 144.0000"

Heat Number
201700545Tag No
618978Quantity
12 FTPCS
1MTR Wt LBS
28

4) Our Order PEC- 17992- 4 Your PO # 35299

ALUMINUM FLAT BAR 6061-T6511

1.250" x 1.50" X 144.0000"

Heat Number
201701740Tag No
618979Quantity
12 FTPCS
1MTR Wt LBS
27

TOTAL: Tags 4 PCS 4 LBS 99

Heat Number
200529-3

*** Chemical Analysis ***

Page: 1Continued

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
 ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESSTOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

① Ship To: (1)
 DART AEROSPACE

No: PEC 31197

Ship Date 17Feb17 at 11:09 From PFW
 Probill
 Via VIM DELIVERY
 FOB CONCORD
 Frt PREPAID
 Route 0 - 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

B I L L O F L A D I N G

201700255
 201700545
 201701740

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **

TOTAL 1 BDL GW. 110 LBS R455V

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

*** PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER. ***

***UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.***

***POUR VOS BESOINS D'ACIER INOXYDABLE,

CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
 ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T651
.50" X 5.00" X 144.0000"
PART NO.

PO/Ref 35299
We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS



Service Center Metals

5850 Quality Way
Prince George, VA 23875

Can Do.



Made in
the U.S.A.

BILL TO
ThyssenKrupp Materials NA-Concord, ON
SHIP TO
ThyssenKrupp Materials NA-Concord, ON
Quantity Certified 1,164 lbs 33pcs
CUSTOMER PO PEC-280079
CUSTOMER PART NUMBER RB0101
DESCRIPTION SCRB 500x5.000

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown.

Items produced and certified as 6061-T651 also meet the requirements of 6061-T6. This product is RoHS-2, REACH, and DFARS compliant.

Mechanical Properties

Test	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	(201700255)	1/16/17	min 43.50 max 43.50	min 40.80 max 40.80	min 20.60 max 20.60

OUR ORDER NUMBER	ITEM
281722	8

CERTIFICATION
ASTM-B22194 Stencil/Cont
SPECIFICATION
AMS-QQA-200/8 Rev-A

Signed by:

BL PEC-031197-001

17Feb17
Pg 1/1

Print Date: 1/17/2017

Chemical Composition for Aluminum Alloy 6061

Cast #	Lot No.	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Others	Total	Melt Source
10031602	201700255	6061	0.71	0.38	0.31	0.08	0.87	0.10	0.07	0.02	97.46	0.05	0.15	United States of America	
M0230061	201700255	6061	0.58	0.18	0.20	0.03	0.85	0.06	0.01	0.02	98.07	0.05	0.15	United States of America	

SCM products are melted and extruded in the USA

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
1.00" x 2.00" X 144.0000'
PART NO.

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS



Service Center Metals

5850 Quality Way
Prince George, VA 23875

Can Do.

DAS

9-89

BILL TO		MANIFEST NUMBER		DATE NUMBER		DATE OF SHIPMENT		CERTIFICATION	
ThyssenKrupp Materials	NA-Concord, ON	321365	MRB0477	PEC-280455	6061-T6511	Salesperson	D Schroeder (Canada)	ASTM-B221-14 StencilCont	AMS-QQA-200/8 Rev-A
Shp To									
ThyssenKrupp Materials	NA-Concord, ON								
Quantity Certified	3,084 lbs	108 pcs	CUSTOMER PART NUMBER	MRB0477	DESCRIPTION				

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6. This product is RoHS-2, REACH, and DFARS compliant.

Mechanical Properties

Test Date	Ultimate Tensile Strength (KSI)		Yield Strength (KSI)		Percent Elongation	
1/18/17	min	max	min	max	min	max
1/29/17	48.60	50.80	45.10	47.60	12.80	19.00

12 201700545

8 201701550

Chemical Composition for Aluminum Alloy 6061

Cast #	Lot No.	Alloy	Si	Fe	Cu	Mn	Mo	Cr	Zn	Ti	Al	Each	Others	Total	Melt Source:
001K170110D	201700545	6061	0.76	0.38	0.31	0.11	0.87	0.10	0.05	0.03	97.39	0.05	0.15		United States of America
001M170112C	201700545	6061	0.75	0.37	0.32	0.11	0.88	0.11	0.05	0.03	97.37	0.05	0.15		United States of America
01231704	201701550	6061	0.73	0.38	0.31	0.10	0.89	0.08	0.07	0.02	97.42	0.05	0.15		United States of America
1K170110C	201700545	6061	0.75	0.37	0.33	0.11	0.89	0.09	0.08	0.02	97.37	0.05	0.15		United States of America
1M170106Y	201700545	6061	0.75	0.38	0.32	0.10	0.93	0.12	0.02	0.03	97.35	0.05	0.15		United States of America
1M170110C	201700545	6061	0.76	0.37	0.33	0.11	0.90	0.09	0.08	0.02	97.35	0.05	0.15		United States of America

SCM products are melted and extruded in the USA

Certificate of Mill Test Results
BL PEC-031197-003
17Feb17
Pg 1/1

Print Date: 2/2/2017

Rev 2/2/16

PO/Rel 35299

Signed by:

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SQUARE BAR 6061-T6511
.750" X 144.0000"
PART NO.

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

EXTRUDEX

ALUMINUM CORP.

TEL: (416)745-4444 FAX:(416)745-0925 1-800-668-7210
411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4
<http://www.extrudex.com>

Signed by:

Certificate of Mill Test Results
BL PEC-031197-002
17Feb17
Pg 1/1

MILL TEST

BILL TO	CERT CODE:	DATE NUMBER	DATE OF SHIPMENT	EXTRUDEX ORDER NO.	MANIFEST NO.
SHIP TO	9	S 2566	JAN/03/2017	200529 - 3	362865
THYSSENKRUPP MATERIALS,NA	CUSTOMER PO	ALLOY	TEMPER	SALES MAN	FORBES DODWELL
so description	PEC-279420	6061	T6511	MADE IN CANADA	
.750" SQ	CUSTOMER PART NUMBER	2566-S	PART DESCRIPTION	ASTM B221-14 AMS QQA 200/8	G-CERTIFICATION
			9-89		

Mechanical Properties

Lot	Alloy	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation	Hardness Rockwell F	Conductivity
A.11	6061	Dec/20/2016	42.80	38.90	16.60	87.9,88.4,89.0	

Chemical Composition

Cast Number	Lot	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Ga	V	B	Zr	Bi	Pb	Sn	Sr	Co	Al	Other
3B4604	A.11	6061	0.51	0.15	0.21	0.03	0.88	0.07	0	0.01	0.01	0	0	0	0	0	0	0	0	0	0	

We certify that the following extrusions have been quality inspected/tested and conforms to required dimensional and temper specifications.

David Natale
Quality Control Manager

1 - CUSTOMER COPY

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511
1.250" X 1.50" X 144.0000"
PART NO.



Service Center Metals

5850 Quality Way
Prince George, VA 23875

Can Do.

BILL TO
ThyssenKrupp Materials NA-Concord, ON
SHIP TO
ThyssenKrupp Materials NA-Concord, ON
Quantity Certified
1,068 lbs 40 pcs CUSTOMER PART NUMBER
MRB1239

MANIFEST NUMBER 321903 DIE NUMBER MRB1239 DATE OF SHIPMENT 2/7/2017
CUSTOMER PO PEC-280651 ALLOY / TEMPER 6061-T6511 SALESPERSON D.Schroeder (Canada)
DESCRIPTION MRB1239 MQRB 1.250 X 1.500

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. Items produced and certified as 6061-T651 also meet the requirements of 6061-T6. This product is RoHS-2, REACH, and DFARS compliant.

Mechanical Properties

Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
2/4/17	min 48.70 max 53.60	min 45.50 max 50.60	min 12.20 max 18.40

201701740

DAS
CS9
CS9

Chemical Composition for Aluminum Alloy 6061

Cast #	Lot No.	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Others	Total	Melt Source:
01151704	201701740	6061	0.76	0.34	0.31	0.09	0.89	0.08	0.07	0.02	97.44	0.05	0.15	United States of America	
12091606	201701740	6061	0.76	0.37	0.31	0.09	0.89	0.09	0.05	0.02	97.42	0.05	0.15	United States of America	
12101601	201701740	6061	0.71	0.34	0.30	0.09	0.88	0.09	0.08	0.02	97.49	0.05	0.15	United States of America	

SCM products are melted and extruded in the USA

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS



PO# Rel 53299

Signed by: _____

BL PEC-031197-004
17Feb17
Pg 1/1

OUR ORDER NUMBER	ITEM
284317	6

CERTIFICATION: ASTM-B221-14 StencilCont
SPECIFICATION: AMS-QQA-200/8 Rev-A

Print Date: 2/7/2017
Rev 2/2/16

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 4606TB.B.500X5.00

PO / BATCH NO.: 1035292/M136882

DATE: 17.02.21

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: .500"

QUANTITY RECEIVED: 12'

THICKNESS RECEIVED: .500"

QUANTITY INSPECTED: 12'

SHEET SIZE ORDERED: 1/4

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: 1/4

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <u>(N)</u>	
CORRECT FINISH	Y <u>(N)</u>	
CORROSION	Y <u>(N)</u>	
CORRECT GRAIN DIRECTION	Y <u>(N)</u>	
CORRECT MATERIAL	Y <u>(N)</u>	
CORRECT THICKNESS	Y <u>(N)</u>	
PHOTO REQUIRED	Y <u>(N)</u>	
CORRECT MATERIAL	Y <u>(N)</u>	ASTM-B221
CORRECT REF # TO LINK CERT	Y <u>(N)</u>	20700255
CORRECT MATERIAL IDENTIFICATION	Y <u>(N)</u>	
CORRECT M# ON THE MATERIAL	Y <u>(N)</u>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <u>(N)</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <u>(N)</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>Bas</u>	SIGNED OFF BY: _____
DATE: <u>17.02.21</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 4606176B.750X.750
 DATE: 17.02.21

PO / BATCH NO.: 1035299/M136882

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12
 QUANTITY INSPECTED: 12
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .750"
 THICKNESS RECEIVED: .750"
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <u>N</u>	
CORRECT FINISH	<u>Y</u> N	
CORROSION	Y <u>N</u>	
CORRECT GRAIN DIRECTION	<u>Y</u> N	
CORRECT MATERIAL	<u>Y</u> N	
CORRECT THICKNESS	<u>Y</u> N	
PHOTO REQUIRED	Y <u>N</u>	
CORRECT MATERIAL	<u>Y</u> N	A57MB221
CORRECT REF # TO LINK CERT	<u>Y</u> N	200529.3
CORRECT MATERIAL IDENTIFICATION	<u>Y</u> N	
CORRECT M# ON THE MATERIAL	<u>Y</u> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <u>N</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>9-89</u>	SIGNED OFF BY: _____
DATE: <u>17.02.21</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: H6061 T6B 1.00x200
 DATE: 17.02.21

PO / BATCH NO.: P035298/M156882

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.00"
 THICKNESS RECEIVED: 1.00"
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <u>(N)</u>	
CORRECT FINISH	<u>(Y)</u> N	
CORROSION	Y <u>(N)</u>	
CORRECT GRAIN DIRECTION	<u>(Y)</u> N	
CORRECT MATERIAL	<u>(Y)</u> N	
CORRECT THICKNESS	<u>(Y)</u> N	
PHOTO REQUIRED	Y <u>(N)</u>	
CORRECT MATERIAL	<u>(Y)</u> N	<u>ASYM B221</u>
CORRECT REF # TO LINK CERT	<u>(Y)</u> N	<u>201700545</u>
CORRECT MATERIAL IDENTIFICATION	<u>(Y)</u> N	
CORRECT M# ON THE MATERIAL	<u>(Y)</u> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <u>(N)</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <u>(N)</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>9</u>	SIGNED OFF BY: _____
DATE: <u>17.02.21</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: H6061T631.500X1.250
 DATE: 17.02.21

PO / BATCH NO.: P035277 / M136882

MATERIAL CERT REC'D: y
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 11'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.50"
 THICKNESS RECEIVED: 1.50"
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	ASYM 3224
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	20170740
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>g</u> <u>9-89</u>	SIGNED OFF BY: _____
DATE: <u>17.02.21</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35299**

Purchase Order Date 2/13/2017
PO Print Date 2/13/2017

Page Number 1 of 5

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED
FEB 14 2017

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA – (Free Carrier)

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6B1.000X16.000	6061-T6 Bar 1.00 x 16.00	2/27/2017 Yes 2/27/2017	24.00 f		\$53.50	\$1,284.00

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$1,284.00

2	M7075T6B1.500X1.500	7075 T6 BAR 1.500 x 1.500	2/21/2017 Yes 2/21/2017	12.04 f		\$24.25	\$292.00
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MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$292.00

PO Instructions: PEC ST-17091, PEC ST-16560

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35299**

Purchase Order Date 2/13/2017
PO Print Date 2/13/2017

Page Number 2 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

3	M7075T6B6.000X1.000	7075-T6 BAR 6.000" X 1.000"	2/21/2017	8.92	\$39.81	\$355.00
			Yes	f		
			2/21/2017			

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

4	M7075T6B7.000X2.000	7075-T6 BAR 7.000" X 2.000" (order in billets - 13.375")	2/21/2017	13.38	\$85.23	\$1,140.00
			Yes	f		
			2/21/2017			

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

NOTE: CUT 12 PCS AT 13.375", GRAIN DIRECTION ALONG 13.375"

Line Total: \$355.00

Line Total: \$1,140.00

PO Instructions: PEC ST-17091, PEC ST-16560

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35299**

Purchase Order Date 2/13/2017
PO Print Date 2/13/2017

Page Number 3 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Buyer Chantal Lavoie

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

7 DA M6061T6B0.500X05.000 ✓ 6061-T6 Bar .500 x 5.00 ✓ 2/17/2017 Yes ✓ 12.00 ✓ f \$9.00 \$108.00

9-89 MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

8 DA M6061T6B0.750X00.750 ✓ 6061-T6 Bar .750 x .750 ✓ 2/21/2017 Yes ✓ 12.00 ✓ f \$4.58 \$55.00

9-89 MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

9 DA M6061T6B1.000X02.000 ✓ 6061-T6 Bar 1.00 x 2.00 ✓ 2/17/2017 Yes ✓ 12.00 ✓ f \$7.50 \$90.00

9-89 MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

PO Instructions: PEC ST-17091, PEC ST-16560

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35299**

Purchase Order Date 2/13/2017
PO Print Date 2/13/2017

Page Number 4 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Buyer Chantal Lavoie

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

			Line Total:	
10	M6061T6B1.500X01.250	6061-T6 Bar 1.50 x 1.25	2/21/2017	\$90.00
			Yes	\$6.50
			2/21/2017	\$78.00

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

11	71401-45	procurement quality clauses	2/21/2017	Line Total:	\$78.00
			No	\$0.00	\$0.00

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

SPH-02-17

Line Total:	\$0.00
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PO Instructions: PEC ST-17091, PEC ST-16560

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35299**

Purchase Order Date 2/13/2017
PO Print Date 2/13/2017

Page Number 5 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

PO Total: \$3,402.00

PO Instructions: PEC ST-17091, PEC ST-16560

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 2/13/2017